



☉ OF STUD AND ☉ OF MATING BASKET O/D TO BE CENTERED ±3/64". (MAJOR)

M20 X 2.5 THREADS (CRITICAL)

MACHINED SURFACE FOR GASKET

ø1.77" [44.93mm] O.D. (MINOR)

ø1.25" [31.75mm] EYE DIAMETER (CRITICAL)

.256" [6.50mm] (MINOR)

1.47" [ø37.40mm] (CRITICAL)

3.66" [93.00mm] (MINIMUM)(MAJOR)

M12 SPLIT COIL LOCKWASHER - STAINLESS STEEL (MWA0002-001)

M12 X 1.75 SILICON BRONZE OR BRASS NUT - TIN PLATED (MNT0002-001)

M12 X 1.75 THREAD (LAST THREAD DEFORMED) (CRITICAL)

REVISIONS					
NO.	DATE	ECN #	REMARKS	BY	APPD.
1	2-23-98		ADDED NOTE #2	BTD	LHE
2	4-21-98		ADDED NOTES (CRITICAL, MAJOR, MINOR) MODIFIED TITLE BLOCK FOR CELECO	TLH	JFS
3	7-7-98		MODIFIED NOTES.	CJT	LHE
4	5-20-99		ADDED 1 NUT & WASHER.	CJT	LHE
5	2-18-02	HJ01-231	REMOVED TORQUE NOTE.	CJT	LHE

NOTES:

1. STUD HAS BEEN REMOVED IN THIS VIEW FOR CLAIRITY.
2. INCLUDES THREE M20 NUTS (MNT-0003-01) INCLUDES THREE M20 WASHERS (WA-0003-00)

MATERIAL:

STUD - COPPER CDA 110 (CRITICAL)
 TERMINAL BODY - CDA 844 TIN PLATED (CRITICAL)
 EYEBOLT - CDA 955 TIN PLATED (CRITICAL)

TOLERANCES (EXCEPT AS NOTED)	
DECIMAL	± .032"/.8mm
FRACTIONAL	±
ANGULAR	± 2°



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METRIC M20 HARDWARE ASSEMBLY FOR CELECO

MATERIAL (SEE ABOVE)		DRAWING NO.
CHK'D	APP'D	MAS0023-001
DRAWN BY TLH	DATE 5-6-96	
SCALE N.T.S.		