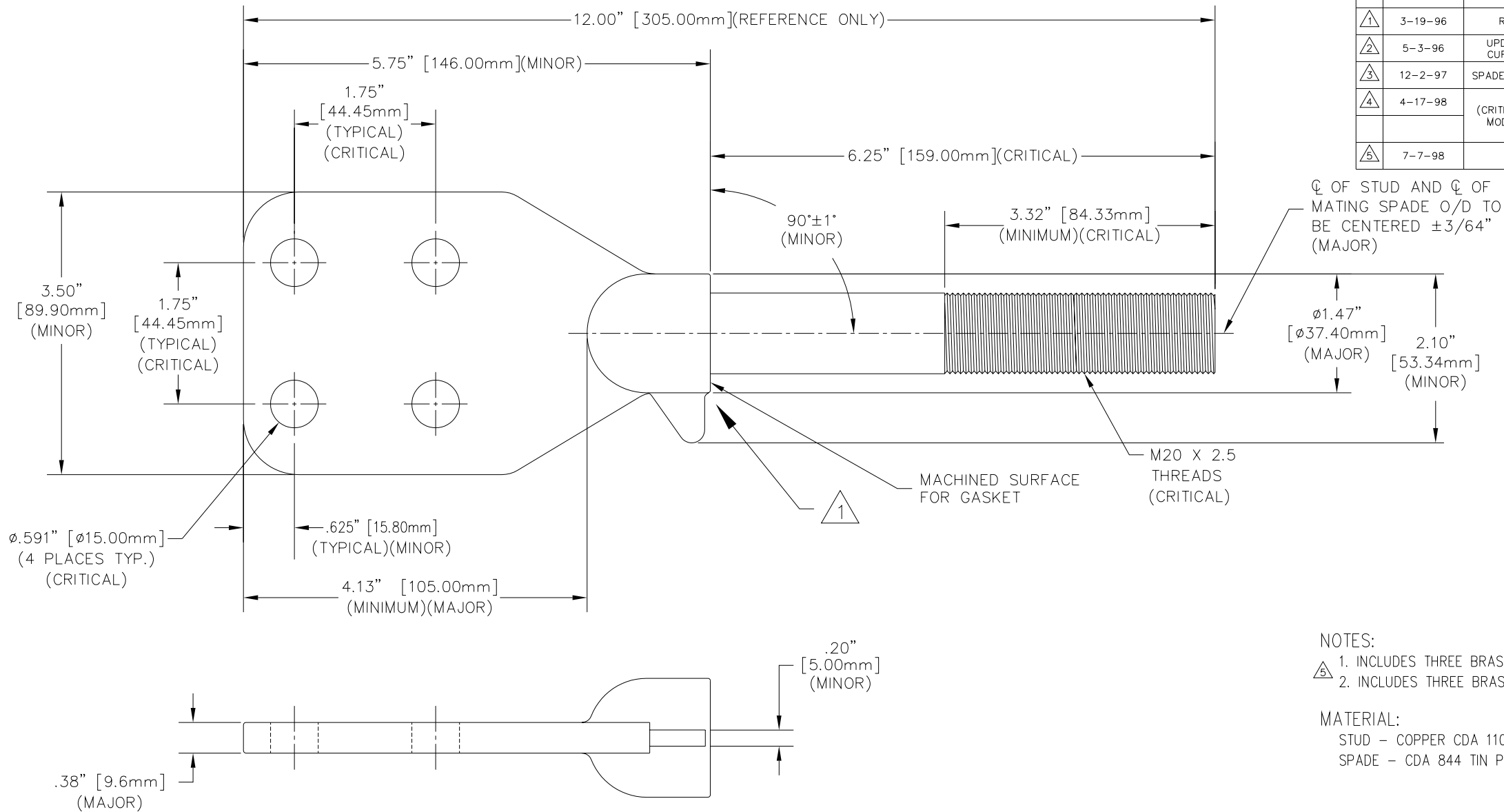


REVISIONS				
NO.	DATE	REMARKS	BY	APPD.
①	3-19-96	REMOVED FLANGE	TLH	JFS
②	5-3-96	UPDATED DRAWING TO CURRENT STANDARDS.	TLH	LHE
③	12-2-97	SPADE HAS BEEN REDRAWN	BTD	JFS
④	4-17-98	ADDED NOTES: (CRITICAL, MAJOR, MINOR) MODIFIED TITLE BLOCK FOR CELECO	TLH	JFS
⑤	7-7-98	MODIFIED NOTE.	CJT	LHE



NOTES:

- ①. INCLUDES THREE BRASS NUTS. (MNT0003-001)
- ②. INCLUDES THREE BRASS WASHERS. (WA0003-001)

MATERIAL:

STUD - COPPER CDA 110 (CRITICAL)
 SPADE - CDA 844 TIN PLATED (CRITICAL)

TOLERANCES (EXCEPT AS NOTED)
DECIMAL ±.04" / ±1mm
FRACTIONAL ±
ANGULAR ± 2°



H-J ENTERPRISES, INC.			
3010 HIGH RIDGE BLVD. HIGH RIDGE, MO. 63049 USA PHONE 1-636-677-3421 FAX 1-636-376-1915			
METRIC ASSEMBLY FOR CELECO 4 HOLE SPADE / M20 X 2.5 STUD			
MATERIAL (SEE ABOVE)		CHK'D	APP'D
DRAWN BY TLH	DATE 2-27-96	SCALE N.T.S.	DRAWING NO. MAS0016-001