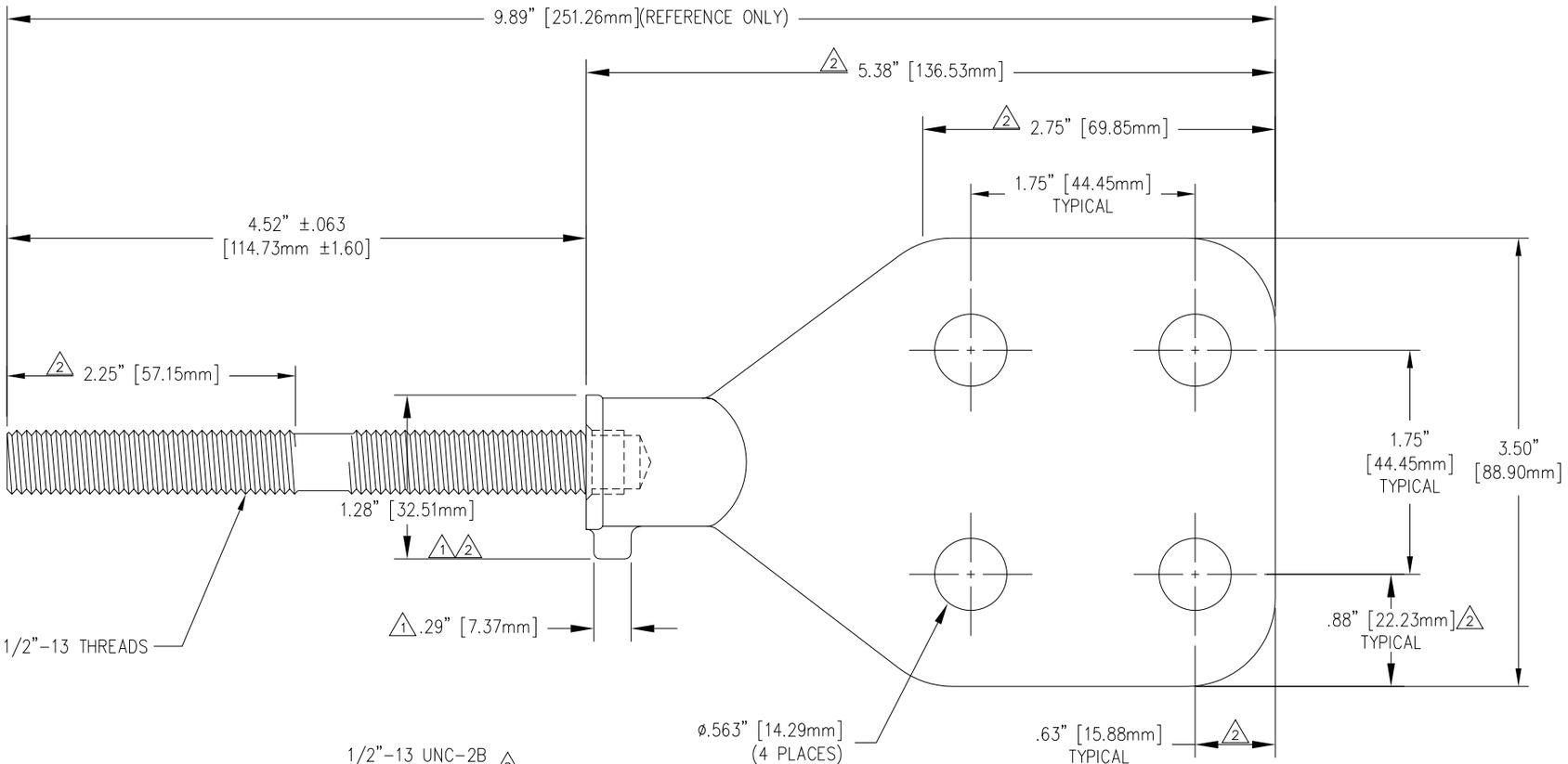
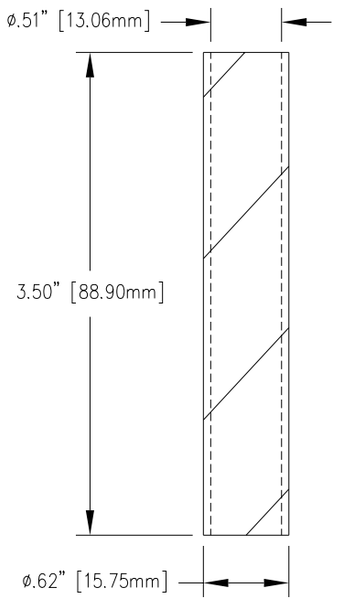
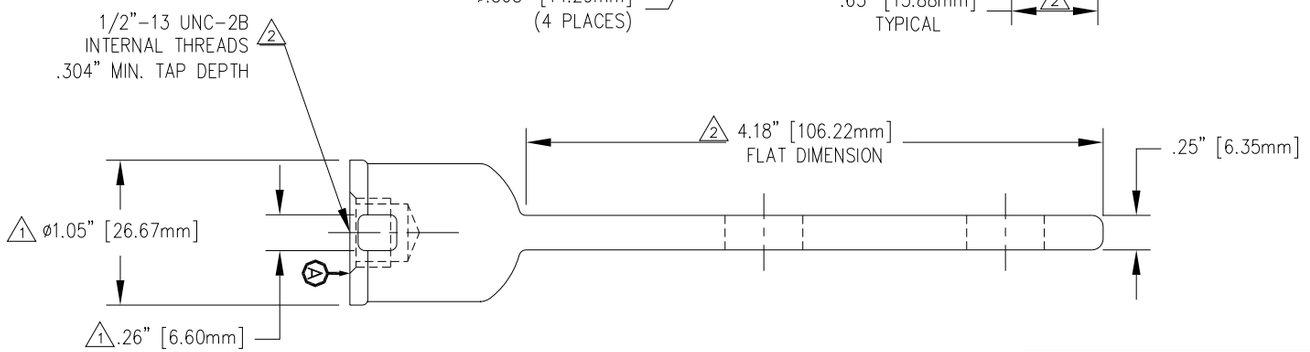
REVISIONS				
NO.	DATE	REMARKS	BY	APPD.
1	7-26-99	ADDED NOTES & DIMS.	CJT	LHE
2	10-14-99	ADDED TAP NOTE AND EDITED & ADDED DIMS.	CJT	LHE





THREAD PROTECTOR



MATERIAL:
STUD - COPPER CDA 110
SPADE - CDA 844 TIN PLATED

1 NOTE:
BOTTOM VIEW SHOWN
WITHOUT STUD FOR DETAIL.

NOTE:
FULL THREAD FROM SURFACE (A)
TO THE DEPTH SPECIFIED IN THE TAP NOTE.

TOLERANCES (EXCEPT AS NOTED)	
DECIMAL	± .032"/.8mm
FRACTIONAL	±
ANGULAR	± 2°

QUALITY PRODUCTS
INTERNATIONAL REPUTATION

H-J ENTERPRISES, INC.
3010 HIGH RIDGE BLVD. HIGH RIDGE, MO. 63049 USA
PHONE 1-636-677-3421 FAX 1-636-376-1915

50 KVA SPADE & STUD HARDWARE ASSEMBLY

MATERIAL	(SEE ABOVE)		
DRAWN BY	CHK'D	APP'D	DRAWING NO.
CJT			AS1023-002
DATE		SCALE	
10-20-98		N.T.S.	