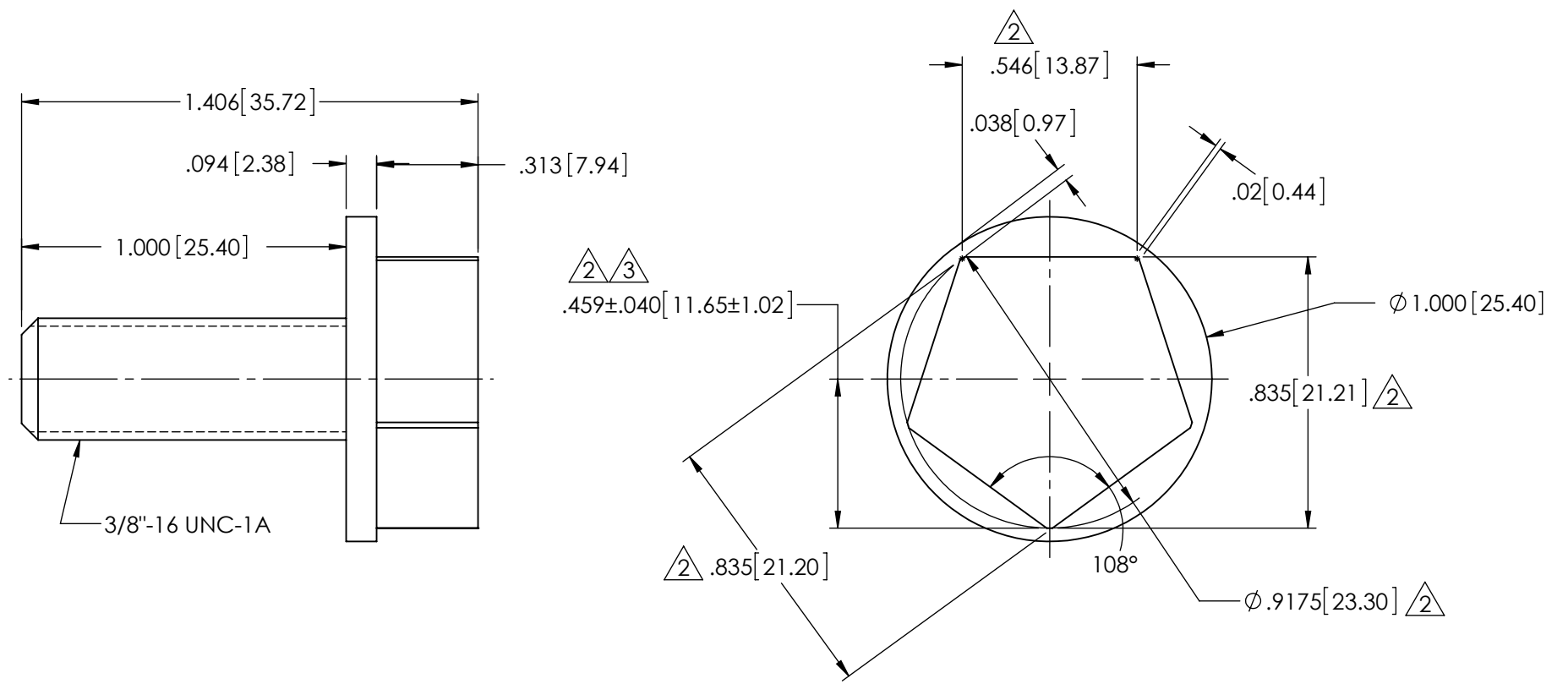


REVISIONS					
REV.	DATE	ECN #	DESCRIPTION	BY	APPROVED
1	4/1/2013	PQI# 9474	REMOVED +.000-.01" TOLERANCE. ADDED .020" TO THE TOLERANCE BLOCK.	BS	CJT
2	4/9/2013	PQI# 9474	REDIMENSIONED AND ADDED NOTE.	BS	PM
3	7/12/2013	HJ13-171	ADDED ±.040" TOLERANCE TO .459" DIM.	BS	BB



NOTE:  
 THREAD CLASS 1A, ACCEPTABILITY CRITERIA AS PER  
 ANSI/ASME B1.3M-1986

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<b>TOLERANCES</b> (EXCEPT AS NOTED)  DECIMAL $\triangle 1$ +/- .020"/.5mm  FRACTIONAL +/-  ANGULAR +/- 2 Degrees				<b>H - J INTERNATIONAL, INC.</b> 3010 HIGH RIDGE BLVD. HIGH RIDGE, MO. 63049 USA PHONE 1-636-677-3421 FAX 1-636-376-1915	
	<b>PENTAHEAD BOLT</b>				
	MATERIAL <b>STAINLESS STEEL, GRADE 303</b>				
	CHK'D <b>CJT</b>	APP'D <b>7/12/13</b>	DRAWING NO. <b>B00073-001</b>		
DRAWN BY <b>BS</b>	DATE <b>3/25/2013</b>	SCALE <b>N.T.S.</b>			